



Bead-It!™ Silicone Gasket Maker

Hi-Temp Red, Low Volatile Black and Ultimate RTV Silicone

DESCRIPTION

Here is the fast, easy way to dispense RTV silicone adhesive sealant. With the touch of a finger you can draw any shape or size gasket. Unique dispenser keeps product fresh longer and is more economical to use than the cartridge or tube. Bead-It skins in about 15 minutes and is completely cured in 24 hours. Product will not shrink or crack when used as directed. Use the High Temp Red for extreme temperatures (-85°F to over 600°F). The Low-Volatile Black exceeds all GM specs for RTV including: O² sensors, volatility (Silica Volatiles), tack-free time, cure time, temperature range and resistance to oil and glycol. Our Ultimate RTV is a high temp, low volatile, low odor RTV that is resistant to hot oil and glycol. Also OEM approved for use with O² sensors. Use for all your gasketing and sealing needs.

USES

- High Temp Red: high temperature cam and timing chain covers, exhaust manifolds, cross over manifolds. May also be used for all normal sealing and gasketing applications.
- Low Volatile Black: Oil pans, valve covers, thermostat housings, water pumps, timing gears, oil pumps, transmission pans and axle covers.
- Ultimate: Oil pans, valve covers, thermostat housings, water pumps, timing gears, oil pumps, transmission pans and axle covers, high temperature cam and timing chain covers, exhaust manifolds, cross over manifolds. May also be used for all normal sealing and gasketing applications

DIRECTIONS

1. Remove old gasket using a gasket remover such as WellWorth's Lift-Off™.
2. Use a non-flammable cleaner such as WellWorth's Brake Away™ Brake Cleaner to remove all oil and grease. Make certain surface is clean and dry.
3. By exerting constant pressure to the can stem with your fingers, draw an even bead of RTV silicone (1/16" to 1/8" wide) to one mating surface.
4. Using a clean dry cloth or knife, wipe away any excess RTV silicone.
5. Wait 5 minutes for bead to skin before re-assembling parts. Make sure parts are properly aligned the first time. Don't over tighten bolts.

STORAGE

Do not store in temperatures exceeding 120°F (50°C). Do not store in automobiles. Do not puncture or incinerate container.

SPECIFICATIONS

HEALTH	: 1	FLASH POINT	: 212° F / 100° C
FLAMMABILITY	: 1	EVAPORATION RATE (Water = 1)	: N/A
REACTIVITY	: 0	COLOR	: Varies With Product
PERSONAL PROTECTION	: B	ODOR	: Acetate Acid
		SOLUBILITY IN WATER	: Less than 0.1

PACKAGING

6004 Bead-It!
Hi-Temp Red 7.25 oz.

12 Per Case

6005 Bead-It!
Ultimate 7.25 oz.

12 Per Case

6006 Bead-It!
Low Volatile 7.25 oz.

12 Per Case

CALL TOLL FREE: 1-800-890-7935 OR VISIT OUR WEB SITE: www.wellworthproducts.com